

S-SERIES COMBINES: CROP SETTINGS

	WET CORN	DRY CORN	SOYBEANS
Feed Accelerator Wear Strips:	Serrated	Serrated	Serrated
Concaves:	Round Bar	Round Bar	Round Bar
Separator Covers:	Remove	Remove	Remove
Feeder House Conveyor Chain Speed:	26 Tooth	26 Tooth	26 Tooth
Feed Accelerator Speed:	Low	Low	Low
Threshing Speed Range (RPM):	350-500	250-450	450-650
Cleaning Fan Speed Range (RPM):	1,000-1,300	900-1,300	800-1,050
Threshing Clearance:	20-35	20-35	15-30
General Chaffer Clearance (mm):	18-22	17-22	14-18
Deep Tooth Chaffer Clearance (mm):	16-21	15-20	13-17
Dual Zone Adjust:	5 (Level)	5 (Level)	5 (Level)
Rear Chaffer Clearance (mm):	10 (Sidehill)	10 (Sidehill)	10 (Sidehill)
General Sieve Clearance (mm):	11-15	11-15	6-10
Deep Tooth Sieve Clearance (mm):	10-14	10-14	5-9
Feeder House Drum Position:	Up	Up	Down
Active Tailings Position:	Corn	Corn	Corn

