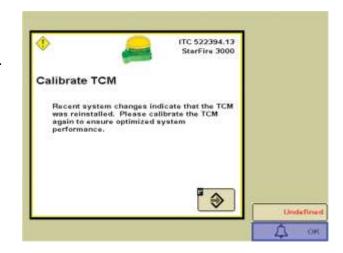


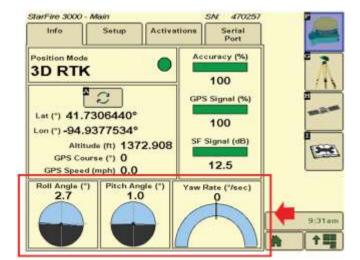
TCM Calibration

A TCM calibration must be performed if this warning appears.

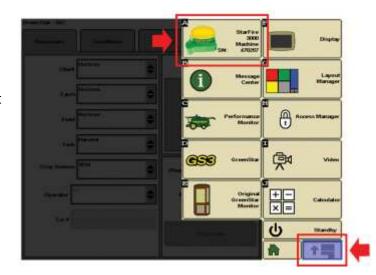
You may require a TCM Calibration if you have moved the receiver to a different machine or if you are experiencing "wide and narrow" gaps with AutoTrac or Coverage.



A TCM Calibration corrects these readings.



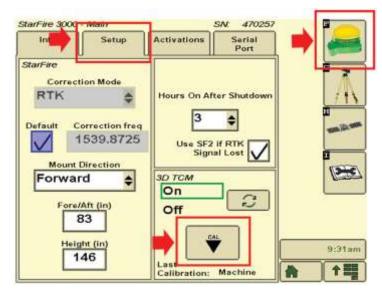
- 1. Press the "Main Menu" button on the bottom right hand corner of the screen.
- 2. Select the "StarFire Receiver" softkey.

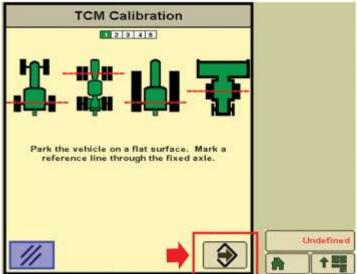


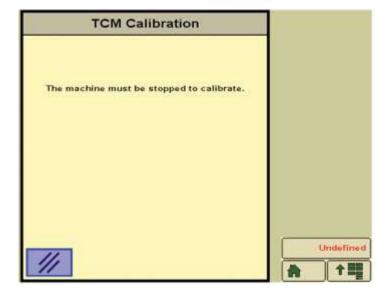


- 3. Select soft key F, "Receiver."
- 4. Select the "Setup" tab just to the right of the "Info" tab.
- 5. Select the button with the word "CAL" above the upside down triangle.
- 6. Park the machine on a flat level surface outside. The more level the machine is, the better the calibration is you are teaching the Receiver what level is to give you accurate roll and pitch degree readings.
- 7. Mark where the fixed axle is located.
- 8. Push the "Accept" button on the bottom right hand corner of the screen.
- 9. Next you will see a Calibration Screen.

While you are moving the machine to perform your second calibration, you will see this screen.

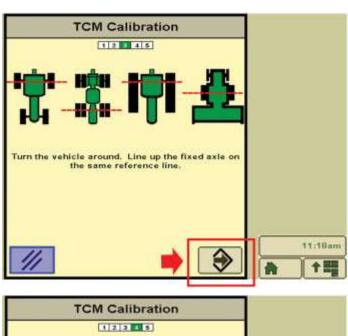








10. Follow the on screen instructions by turning the machine 180o, lining up the fixed axle on the same reference line and pressing "Accept."





Machine TCM Successful
Calibration

11. The calibration is complete. Press "Accept."